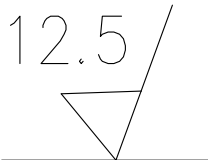


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3-80-423-34687

DRAWING No

12.5



EP.AS PER DRG. NO:
3-80-300-19825
STY P, d1=295

EP.AS PER DRG. NO:
3-80-300-19825
STY Pm, d1=445

(TYP)

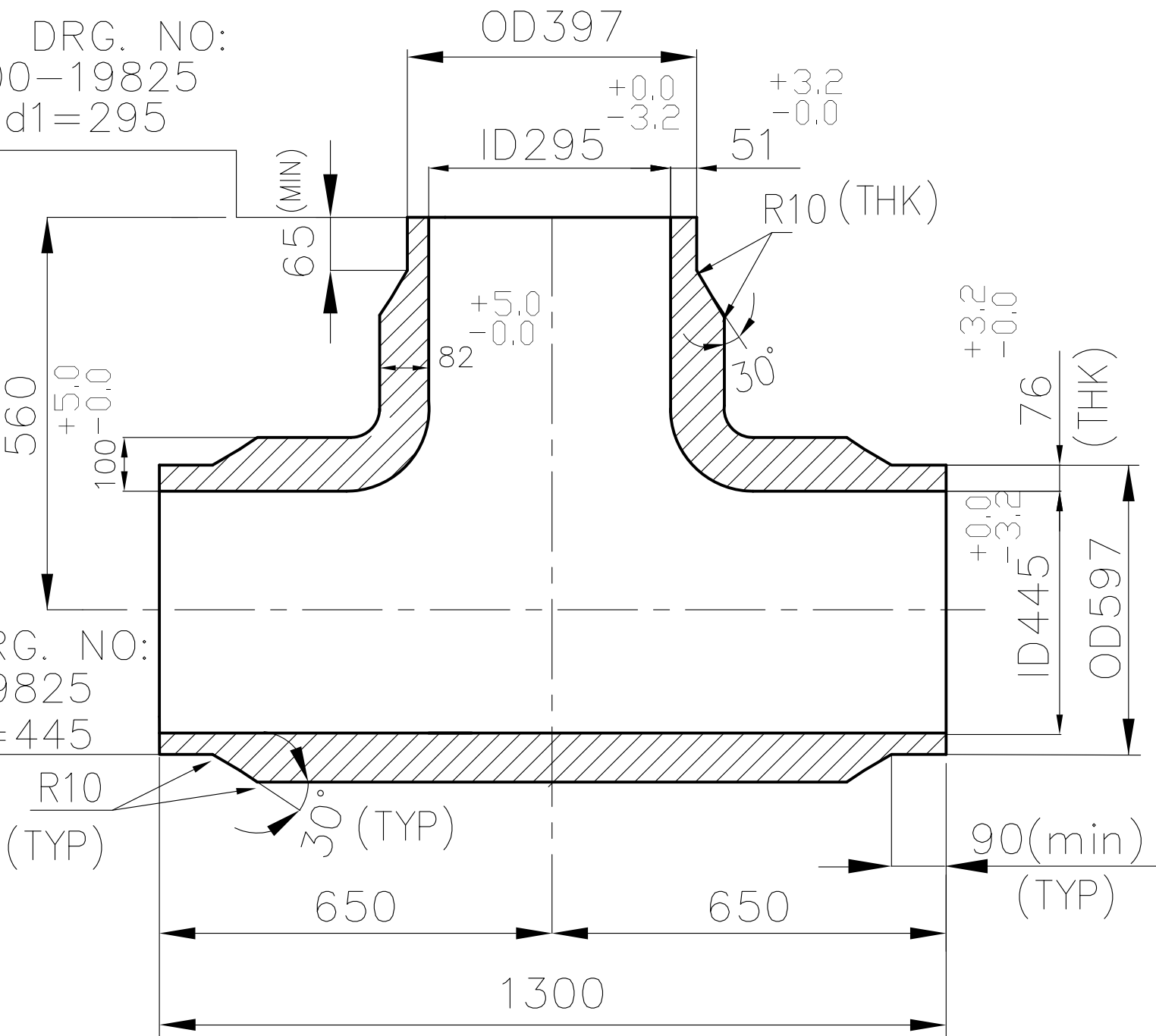
R10
(TYP)

30°
(TYP)

650

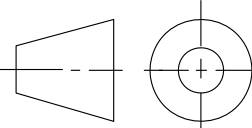
650

1300



NOTES :-

01. DESIGN PRESSURE : 381kg/sq.cm.(g)
02. DESIGN TEMPERATURE : 305° C
03. ALL DIMENSIONS ARE FINISHED DIMENSIONS.
04. MANUFACTURING, INSPECTION AND TESTING SHALL BE AS PER IBR, ASME B16.9 AND SA234
05. FITTING TO COMPLY WITH ASME B16.9 AND DIMENSIONS ARE AS PER THIS DRAWING.
06. FOLLOW TDG:102 (LATEST VERSION)
07. WEIGHT GIVEN IN TITLE BLOCK IS INDICATIVE ONLY. VENDOR SHALL SUBMIT FINAL DRAWING WITH DIMENSIONS AND ACTUAL WEIGHT FOR APPROVAL BEFORE MANUFACTURING.
08. CONSTRUCTION SHALL BE SEAMLESS

01	BW UEQT ID445X76/ID295X51	3-80-423-34687		92 525 069 0000 SA234WPC	A	1750,000 1
ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT						
 BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017			DRN CHD APPD	NAME RP SINGH KONDAPA NAIDU R.SESHAGIRI	SIGN	DATE 25.02.19 25.02.19 25.02.19
DEPT. CODE	GRADE OF UN TOL. DIM C/M/F		SCALE N.T.S.	WEIGHT (Kg). ~1750	BHEL PO REF.NO:	
TITLE BW UEQT (ID445X76/ID295X51)				CARD CODE U 01	DRAWING No. 3-80-423-34687	ITEM No. REV 00